Records of the Rugby Locomotive Testing Station

H.N. (later Sir Nigel) Gresley, CME of the LNER, expressed the desirability of the establishment of a national locomotive testing station to be at the disposal of the British main line railways and the private locomotive building industry, during the course of his Presidential Address to the Institution of Locomotive Engineers, 29 September 1927. BY 1930 a site on the outskirts of Leeds had been provisionally selected, but subsequent appeals for funds to the Government of the day were rejected in view of the prevailing economic conditions. The GWR already had a stationary testing plant of its own at Swindon, and the Southern Railway considered its future lay with extensive electrification. In 1937 the LMSR and LNER boldly decided to jointly build a Test Plant at Rugby. For design characteristics inspiration was sought from the newly opened plant at Vitry in France (1933) and the well established plant at Altoona on the Pennsylvania Railroad in the USA. Specifications were issued during 1938, the contract for the test bed being let to Messrs Heenan & Froude of Worcester. Work on the building was well advanced when halted by the outbreak of World War 2 in 1939. Work resumed after the war and the Plant was officially opened in October 1948.

A total of 26 different locomotives rode the rollers at Rugby; surprisingly this included a four-coupled locomotive (Class D49) but no eight-coupled. No fewer than ten were 4-6-0s, and eight were 2-10-0s, mainly of the BR Class 9F type in its various forms.

It can be said that by the time the Test Plant had got into its stride in the early 1950s mobile road testing had attained a high degree of sophistication, and that when steam locomotive testing ceased in the late 1950s data from stationary testing at Rugby could be satisfactorily reconciled with results from mobile testing.

The last steam locomotive tests took place at Rugby in 1959, but nearly all the associated records and correspondence remained on those premises when the National Railway Museum came into being in 1975. This material was transferred to York in 1976 and over subsequent years sorted and listed. These records now reside in 117 numbered boxes. A large quantity of Amsler paper rolls and a large selection of contractors' drawings for the Plant and its equipment have yet to be catalogued.

In most cases a comprehensive report was subsequently prepared, with the notable exception of the ex-LMS Rebuilt 'Royal Scot' 4-6-0 No 46165. In some cases the locomotive in question, notably SR Class Merchant Navy 4-6-2 (original) and LMS 'Duchess' 4-6-2, were tested both on the road (Skipton-Carlisle) and on the Plant.

Introduction originally written by CP Atkins, NRM Librarian, 27 January 1982, and updated by M Bashforth, Assistant Archivist, and Miriam Davey, volunteer, 2008-2009.

Summary of Tests at Rugby Locomotive Testing Station

<u> </u>	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		<u> </u>	ocomotive	. 0508 00		
Eng ID	Railway	Class	No	Run Nos	From	То	Notes
Α	LNER	D49	62764	54-65	07-05-49	01-06-49	Reidinger
^ `	LIVEIX	4-4-0	02701	69-78	14-06-49	29-06-49	Poppet valve
		' ' '		82-107	02-08-49	25-08-49	gear
В	LMS	5	42725	1064-1117	10-02-54	30-04-54	Piston valves
	LINS	2-6-0	72723	1191-1211	10-02-34	30-01-31	i istori varves
		2-0-0		1171-1211	31-08-54	01-10-54	
С	LMS	5	42824	1229-1275	08-11-54	07-01-55	Reidinger valve
		2-6-0		1570-1637			gear and
					15-06-56	28-09-56	modified
							version
D	LNER	ВІ	61353	403-411	13-11-50	23-11-50	
		4-6-0		449-508	15-01-51	30-03-51	
				544-589	07-06-51	01-08-51	
Е	LMS	5MT	44752	19-30	24-01-49	09-02-49	Caprotti valve
		4-6-0					gear
F	LMS	5MT	44765	282-298	02-06-50	13-06-50	Single and
		4-6-0		299-236	10-06-50	28-07-50	double
				327-360	02-08-50	01-09-50	chimneys
				361-383	07-09-50	04-10-50	alternate
G	LMS	5MT	44862	384-402	12-10-50	31-10-50	Dirty and clean
		4-6-0		412-448	29-11-50	08-01-51	boiler alternate
Н	LMS	5MT	45218	145-281	03-01-50	19-05-50	Lead tests
		4-6-0					
I	BR	5	73008	590-657	13-08-51	05-11-51	
		4-6-0		692-714	30-01-52	21-02-52	
J	BR	5	73030	924-1022	22-07-53	03-11-53	
		4-6-0					
K	BR	5	7303 I	1894-2062	11-02-58	31-10-58	Augmented
		4-6-0					superheater
L	LMS	6P	45722	1638-1763	02-09-56	26-02-57	Improved
		4-6-0					draughting
М	LMS	7P	46165	1469-1569	07-12-55	25-05-56	
		4-6-0					
N	LNER	A4	60007		16-10-48	19-10-48	Demonstration
		4-6-2					
0	BR	7	70005	509-543	17-04-	28-05-	
		4-6-2		658-691	51	51	
					03-12-	22-01-	
					51	52	
Р	BR	7	70025	822-895	31/10/52	20/02/53	
		4-6-2	. 3023	1023-1027	25/11/53	27/11/53	
Q	SR	MN	35022	715-812	19/03/52	02/10/52	Multiple jet
~		4-6-2	33022	896-923	10/03/53	07/05/53	blastpipe/single
				1028-1063	05/12/53	25/01/54	blastpipe
R	LMS	8P	46225	1276-1351	31/01/55	16/05/55	3.000pip0
'`	Li 13	4-6-2	10223	1270-1331	31/01/33	10/03/33	
S	MOS/	2-10-0	73799	1-10	26/11/48	14/01/49	
	WD			31-50	21/02/49	13/04/49	
	1	1	1	I.	· · · · · · · · · · · · · · · · · · ·	L	1

Т	MOS/	2-10-0	73788	51-53	22/04/49	05/05/49	
	WD			66-68	08/06/49	10/06/49	
				79-81	26/07/49	28/07/49	
				108-144	21/10/49	19/12/49	
U	BR	9F	92013	1118-1190	07/05/54	20/08/54	Single Chimney
		2-10-0					
٧	BR	9F	92015	1212-1228	12/10/54	27/10/54	Single chimney,
		2-10-0					reduced reg.
							opening
W	BR	9F	92023	1352-1430	07/06/55	28/09/55	Franco-Crosti
		2-10-0					boiler
Χ	BR	9F	92050	1431-1468	07/10/55	15/11/55	Single chimney
		2-10-0		1764-1803	06/03/57	26/04/57	,
Υ	BR	9F	92166	2063-2141	21/11/58	17/03/59	Double
		2-10-0					chimney,
							mechanical
							stoker
Z	BR	9F	92250	2142-2173	09/04/50	07/05/59	Double
		2-10-0		217 4 -2257	21/05/59	01/09/59	chimney, Giesl
							Oblong ejector
	EE Co	4-6-0	GT3	1804-1893	22/07/57	31/01/58	Gas Turbine
							loco

Purpose of Tests:

A Evaluation of infinitely variable Reidinger poppet valve gear

B/C Comparison of Reidinger poppet valve gear and Walschaerts valve gear (piston valves)

D General performance and efficiency tests

E Evaluation of Caprotti poppet valve gear

F Single v Double blastpipe experiments

G Dirty boiler tests

H Variation of valve lead tests

I/J General performance and efficiency tests

K Electrically augmented superheat

L Improved draughting (double chimney) tests

M General performance and efficiency tests

N Demonstration only

O/P General performance and efficiency tests

Q General performance and efficiency tests

R General performance and efficiency tests

S/T Test plant general calibration

U General performance and efficiency tests

V Reduced regulator opening experiments

W Evaluation of Franco-Crosti boiler

X General performance and efficiency tests (for comparison with W)

Y Evaluation of Berkley mechanical stoker

Z

Rugby Locomotive Testing Station

Records held at the National Railway Museum, York

Record of Test Runs 1948-1959 (Runs 1 to 2257, 26/11/48 to 1/9/59) Index of Reports Log Book 1948-1951 (19/10/48 to 14/7/51)

Box No Contents

Box No	Contents
1	 Proposed Locomotive Testing Plant near Leeds, 5 page report and appendix dated Feb 1930
	Report of the Locomotive Experimental Station Committee, 1930
	Preliminary correspondence files:
	No 1: missing
	No 2: 15/11/34 to 28/11/35
	No 3: 27/11/35 to 31/12/37
2	Preliminary correspondence files:
	No 4: 01/01/38 to 30/07/38
	No 5: Missing
	No 6: 01/01/39 to 31/10/44
3	Pennsylvania Railroad Locomotive Test Plant at Altoona, Pa.
	 Methods used at the Locomotive Test Plant, Altoona (contains)
	circulars dated 1929-1947)
	ASME Power Test Codes
4	Spare copies of memoranda and published articles: includes 1938
	estimates of range of size of locomotives likely to be tested
5	Messrs Heenan & Froude Ltd, tender and specification, 1938
6	Messrs Heenan & Froude Ltd, Brochure on Rugby Locomotive
	Test Plant, illustrated with photographs and drawings, 36pp, c
	1950 (presented to NRM by Froude Engineering Ltd, April
	1979)
	 British Railways, Brochure on Rugby LTS, 1948 (2 copies)
	Rugby LTS, photograph albums
	No I: 1949-1950
	No 2: 1950-1956
	No 3: 1957-1963
7	Rugby LTS, yearly reports
	1947 1950
	1948 1951
	1949 1952
8	Rugby LTS, yearly reports
	1953 1957
	1954 1958
	1955 1959
	1956
9	Rugby LTS Log Books

	1		.
		Runs	<u>Date</u>
	No.I	I - 72	26.12.48 to 17.06.49
	2	73 - 230	20.06.49 to 31.03.50
	3	231 - 407	03.04.50 to 17.11.50
		408 - 546	20.11.50 to 08.06.51
	5	547 - 675	08.06.51 to 01.01.52
	6	676 – 788	
		789 – 923	09.09.52 to 07.05.53
	8	924 – 1083	22.07.53 to 15.03.54
	9	1084 –1232	18.03.54 to 10.11.54
10	Rugby LTS	Log books	_
		Runs	Date
		1233 - 1364	15.11.54 to 28.06.55
		1365 – 1521	29.06.55 to 27.03.56
		1522 – 1666	
		1667 – 1810	13.11.56 to 02.08.57
		1811 – 1868	06.08.57 to 04.11.57
	15	1869 – 1939	05.11.57 to 11.04.58
	16	1940 – 2060	21.04.58 to 30.10.58
	17	2061 – 2153	31.10.58 to 17.04.59
	18	2154 – 2257	21.04.59 to 01.09.59
П	Rugby LTS	Notebooks	
		<u>Runs</u>	<u>Date</u>
	No. I	I – 50	29.11.48 to 13.04.49
	2	51 – 107	22.04.49 to 25.08.49
	3	108 – 195	21.10.49 to 01.03.50
	4	Missing	
	5	282 – 383	02.06.50 to 04.10.50
	6	384 – 465	12.10.50 to 02.02.51
	7	466 – 550	05.02.51 to 13.06.51
	8	551 – 602	13.06.51 to 11.09.51
	9	602 – 657	11.09.51 to 03.11.51
	10	658 – 701	03.12.51 to 11.02.52
	12	748 - 822	06.06.52 to 31.10.52
	13	823 – 873	03.11.52 to 16.01.53
	14	874 – 943	16.01.53 to 12.08.53
	15	944 – 1019	13.08.53 to 28.10.53
	16	1020 – 1101	30.10.53 to 14.04.54
	17	1102 - 1200	14.04.54 to 22.09.54
	18	1201 – 1294	22.09.54 to 22.02.55
	19	1295 – 1387	23.02.55 to 15.08.55
	20	1388 – 1488	06.08.55 to 06.02.56
	20	1489 – 1588	07.02.56 to 01.08.56
	22		01.08.56 to 21.11.56
		1589 – 1678	
	23	1679 – 1768	21.11.56 to 14.03.57
	24	1769 – 1848	14.03.57 to 03.10.57
	25	1849 – 1939	08.10.57 to 11.04.58
	26	1940 – 2030	21.04.58 to 06.10.58

	27	2031 – 2117	06.10.58 to 17.02.59
	28	2118 – 2210	17.02.59 to 23.06.59
	29	2211 – 2257	24.06.59 to 01.09.59
12	Smokebox (Gas Analysis Books	
		Runs	<u>Date</u>
	No. I	284 – 447	06.06.50 to 08.01.51
	2	457 – 689	26.01.51 to 08.01.51
	3	692 – 922	30.01.52 to 06.05.53
	4	925 – 1117	23.07.53 to 30.04.54
		1192 - 1211	10.05.54 to 20.08.54
	5	1121 - 1190	10.05.54 to 20.08.54
13			
13	6	1356 – 1569	17.06.55 to 25.05.56
	7	1571 – 1763	18.06.56 to 26.02.57
	8	1765 – 2073	57 to 08.12.58
	9	2074 – 2257	09.12.58 to 01.09.59
14	Miscellaneo	us Notebooks	
	Coal bunk	ker stock (6)	
	Thermoc	ouples (2)	
	Indicators	· (I)	
	Coal sam	oles (2)	
	Dynamon	neters, oil inspection	n & examination (1)
	Control o	•	()
	Uncertain	` '	
15	Instrumenta	\ /	
	Discharge t	hrough blast pipes	
	_	of instruments (CI)
		dure (17/6)	,
	Plant mileag	,	
	_	ust steam flowmete	n
14			
16	instructions	for electronic instr	uments
17	147		
17		umption, test locon	notives A, C, D, G, H, I, L, M, O, Q, W,
	X		
18	Water cons	umption, test locon	notives B, C, F, J, K, P, Q, R, U, X, Y, Z
19	Coal and wa	ater data, test locon	notives B, C, K, L, M, R, V, W, X
20	Coal and wa	ater data, test locon	notives B, I, J, O, P, Q, U, Y, Z
			-
21	Coal analysi	s, test locomotives	B, C, D, F, G, I, J, K, L, M, O, P, Q, R,
	U, V, W, X,		•
22	Vacuum rea	dings, test locomot	tives C, J, M, P, O
		0-, 11111100	-, , , , , ,

23	Vacuum readings, test locomotives B, C, U, W, X
24	Smokebox and chimney vacuum data, test locomotives J, K, X, Y, Z Firing data, test locomotives B, J, Q, W
25	Ashpan vacuum, test locomotives K, L, X, Z Boiler pressure drop, test locomotives B, L, R, W, X
26	Blast pipe pressure, test locomotives, B, C, I, J, O, P, Q, U
27	Temperature pressure, test locomotives C, L, M, P, Q
28	Temperature pressure, test locomotives K, R, W, X
29	Temperature pressure, test locomotives, B, C, J, Q, U, V
30	Firebox temperature data, test locomotives, C, K, L, M, X, Y, Z
31	Smoke high pressure steam dynamical charts, test locomotives, K, Y, Z
32	Low pressure readings, test locomotives, B, C, D, I, J, L, M, P, Q, U, V, W, X
33	Low pressure readings, test locomotives F, G, I, O, P, Q
34	Coal data: Steam locomotives, fuel costs & fuel consumption, Jan 1954 Coal trials, LMR 4-6-0 locos 1955 Auxiliary fuel consumption, steam locomotives (2/57) Coal and water consumption of steam locomotives (2/58) Tests with large and graded coals, Feb. 1954, Report R8 (5 copies) Comparative trials of Grade 2B and Grade 3B coals, Oct. 1957, Report R12 (5 copies)

Locomotive Test Data

Box	Loco ID	Details
35	Α	LNER Class D49 4-4-0 No 62764
36 A-B	В	LMS Class 5 2-6-0 No. 42725
37 A,B,C	С	a, LMS Class 5 2-6-0 No. 42824 (1854)
		b, LMS Class 5 2-6-0 No. 42824 VG mod. (1956)
38 A,B	D	LNER Class B1 4-6-0 No. 61353
39 A,B	E	LMS Class 5 4-6-0 No. 44752
40 A-B	F	LMS Class 5 4-6-0 No. 44765
41 A-B	G	LMS Class 5 4-6-0 No. 44862
42 A-B	Н	LMS Class 5 4-6-0 No. 45218
43 A-B	I	BR Class 5 4-6-0 No. 73008
44 A-B	J	Br Class 5 4-6-0 No. 73030
45 A-C	K	BR Class 5 4-6-0 No.73030
46 A-C	L	BR Class 5 4-6-0 No. 73031
47 A-B	M	LMS Class 6 4-6-0 No. 45722
N/A	N	Not available
48 A-B	0	LNER Class A4 4-6-2 No. 60007
49 A-C	Р	BR Class 7 4-6-2 No. 70005
50 A-B	Q	SR Class MN 4-6-2 No. 35022
51 A-B	R	LMS Class 8 4-6-2 No. 46225
N/A	S	Not available
52 A-B	Т	WD 2-10-0
53 A-B	U	BR Class 9F 2-10-0 No. 92013
54 A-B	٧	BR Class 9F 2-10-0 No. 92015
55 A	W	BR Class 9F 2-10-0 No. 92050 (1955)

В		BR Class 9F 2-10-0 No. 92050 (1957)
56 A-B	X	BR Class 9F 2-10-0 No. 92023
57 A-B	Y	BR Class 9F 2-10-0 No.92166
58 A-C	Z	BR Class 9F 2-10-0 No. 92250
59	GT	Gas Turbine GT3 4-6-0 English Electric

Rugby Locomotive Testing Station Files

Box	Report	Details
60	RI	Miscellaneous correspondence 1956-1965
	R2	Technical Reports and Memoranda Technical notes, subjects: /A General principles of Locomotive Testing by Test Plant and Dynamometer /B Efficiency of a Locomotive Smokebox /C Overall Efficiency of the Engine and Boiler ("Sankey" diagram) /D Examination of an Indicator Diagram. Arrangement of Indicator /E Damping Device (Stress in Drawbar, Movement of Pen and Softening Spring) /F Mediating Gear - Effect of Locomotive wheels being off CL of rollers /G Thermocouples and Resistance Thermometers for Firebox, Tube and Smokebox Temperatures /H Estimation of Steam Discharged by Safety Valves /J Gas Analysis /K Fluctuation in Discharge from Blast Pipe (Kent's Exhaust Steam Meter) /L Superheater Design /M Capacity of Locomotive Testing Plant - Low Speed Tests /N Moving Engines on and off the Test Plant
61	R3 R3A R4 R5 R6	Work by Civil Engineer /I 14.12.37 to 15.3.40 /2 15.3.40 to 31.3.48 /3 3.4.48 to 3.1.57 Specification (various) for Locomotive Testing Station buildings issued by Chief Civil engineer, Sept. 1938 – July 1939 Specification (various) for Locomotive Testing Station buildings issued by Chief Civil engineer, Sept. 1938 – July 1939 Mobile Test Unit (MTU) 12.6.37 to 29.11.45 Mobile Test Unit Committee Minutes (with index) Minutes 138 to 518, 9.6.37 to 28.7.39 Dynamometer reports and correspondence 29.12.37 to 7.11.49
	R7	

62	R8	Accountancy arrangements 23.11.37 to 27.1.61
	R9	Mr. D. R. Carling's paper for the Institution of Locomotive Engineers 1950
	RIO	Work by Electrical Engineer 4.1.38 to 17.8.62
	RII	Work by OMS 5.1.38 to 11.8.64
	RI2	Press notices, publicity
	RI3	Smoke nuisance 16.2.38 to 29.8.49
	RI4	Institution of Mechanical Engineers /I. Missing /2. 8.7.44 to 30.9.48 /3. I.10.48 to 4.3.49
63	R15/2	Alteration or additions involving increase in cost
	RI6	Institution of Locomotive Engineers
	RI7	
	RI7/I	Locomotive Testing Station, Vitry (France)
	RI8	Memoranda of Meeting of Management Committee 30.12.37 to 5.2.46
	RI9	
	R20	List of published articles of interest.
64	R2I	Instruments /I Missing /2 1/46 to 8/47 /3 9/47 to 6/49 /4 7/49 to 11/54
65	R22	71/2 ton hand power wheel
	R23	15 ton Overhead Electric Travelling Crane
	R24	15 ton Overhead Electric Travelling Crane
	R25	15 ton Overhead Electric Travelling Crane
	R26	Telephones and Bells

	R27	Correspondence ref Monsieur Place (Chief Engineer at Vitry Locomotive Testing Station, Paris) 11.2.38 to 29.6.38
66	R28	Heenan & Froude Ltd. Correspondence files: /1. 24.12.37 to 30.6.38 /2. 1.7.38 to 12.10.38 /3. 14.10.38 to 31.12.38
67	R28	Heenan & Froude Ltd. Correspondence file, cont.: /4.
68	R28	Heenan & Froude Ltd. Correspondence file, cont.: /6. 1.7.39 to 29.9.39 /7. 3.10.39 to 18.3.41 /8. 30.8.41 to 31.12.46 /9. 1.1.47 to 31.12.47 /10
69	R28	Heenan & Froude Ltd. Contract /A Specification
70	R28	/B Sub-let orders
71	R28	/C Memoranda of longitudinal oscillations of locomotives on Test Bed. MSS drafts etc. /D Heenan & Froude's calculations in respect of stresses and loads
72	R28	/E Spare drum shaft bearings (Timken) /F Work undertaken by Crewe and Derby Works for Heenan & Froude's /G Unloading and storage on site of materials from Heenan & Froude's /H Paint remover /J Schedule of progress /K I – ton Morris Overhead Electric Runway (for coal) /L Agendas and memoranda of meetings with Heenan & Froude (includes visits to Rugby) /M Payment of accounts /N Self - sealing couplings "Avery" /O Pooley coal weigher and hopper /P Acceptance Trials

September 1938 July 1953 1947 1954 1948 1955 1949 1956 1950 1957 1951 1958 1952 1959 1952 1959 R29/A Quarterly reports to Deputy Chief Regional Officer 1948 - 195 1952 1959 1
1947
1948
1949
R29/A Quarterly reports to Deputy Chief Regional Officer 1948 - 195 R30 R31 R32 Quotations for Machine Tools
R29/A Quarterly reports to Deputy Chief Regional Officer 1948 - 195 R30 R31 R32 Quotations for Machine Tools
R29/A Quarterly reports to Deputy Chief Regional Officer 1948 - 195 R30 R31 R32 Quotations for Machine Tools
R29/A Quarterly reports to Deputy Chief Regional Officer 1948 - 195 74 R30 R31 Estimates R32 Quotations for Machine Tools
74 R30 R31 Estimates R32 Quotations for Machine Tools
R31 Estimates R32 Quotations for Machine Tools
R31 Estimates R32 Quotations for Machine Tools
R32 Quotations for Machine Tools
7E D22 Cingle Dumper breezing beauth
75 R33 Single Burner brazier hearth
R34
R35 Indicators and Calorimeters 1/50 to 12/53
Indicators only 1/54 to 8/59
R36 Water meters and steam meters 6/38 to 4/63
R37 Outstanding matters
R38
R39 Coal sampling & analysis 1/54 to 2/59
76 R40/11 Staff changes
R40/13 Recruitment of forces & voluntary organisations
R40/18 Staff amenities
R4I Cathode ray indicators (2 files)
R42 Cathode Ray Indicator Committee
R43 Coal consumption of locomotives (controlled firing)
/I January 1939
/2 Missing
/3 With MTU 1948 – 9
R44 Lease of land at Rugby, with agreements 1938 – 1963
R45 Publications
R46 Photographs
R47
R48
R49 Oils and greases:
/I 14.11.38 to 27.2.50
/2 3.3.50 to 27.10.50

77	R50	Reports to Superintending Committee with agenda of meetings
' '	N30	21.8.38 to 21.11.47
	R51	Expenditure statements:
	1.31	/1 24.3.38 to 28.12.49
		/2 1/50 to 12/51
		/3 1/52 to 12/54
		/4 30.1.55 to 24.2.57
		/5 3/57 to 12/58
		/6 42.1.59 to 31.12.60
		76 42.1.37 to 31.12.00
78	R52	Drum grinding machine 1939
	R53	Authorization of expenditure 12/38 to 2/56
	R54	
	R55	
	R56	
	R57	Mobile Testing Unit Committee Minutes of Sub-Committee
	_	12/38 to 7/39
	R58	Mobile Testing Unit Committee, Instrument Sub – Committee
		Correspondence 7/38 to 9/39
	R59	Orders placed
79	R60	Inspection and testing of material:
		/I 7.11.38 to 13.3.40
		/2 2.5.46 to 2.11.48
	R61	
	R62	LMS (CME) Draughtsmen 2/38 to 9/39
	R63	Mr Herbert's visit to America 3/38 to 10/38
	R64	
	R65	Specification 9/46 to 7/53
	R66	The "Penberthy" ejector 9/46 to 7/53
		, ,
80	R67	Organisation (3 files)
81	R67/A	General stores (4 files)
?	R68	
	R69	Visits by Mr. Bond 6/38 to 7/39
82	R70	Technical Library 10/61
	R7I	Shrinkage allowance for tyres 3/39
	R72	
	R73	
	R74	
	R75/I*	LMS "Princess" 4-6-2 lagging (of superheater elements) 3/39 Smokebox gas analysis 4/39
	R76/1	
	R77	Vacuum cleaning plant for smoke corridor
	R78	

	R79	Air Raid Precautions, civil defence			
	R80	1			
	R81 R82	Locomotive weighing machine 8/39			
	R83	Maps Telegraph code book and telegraphic addresses			
	R84	Management library			
	R85	Instruction for the conduct of tests and the presentation of			
	R86	results at the Locomotive Testing Station (April 1939)			
	1100	Translations			
		Requests for information			
	R87	Requests for information Pennsylvania RR			
	R88	Staff off duty			
	R88/1	· · · · · · · · · · · · · · · · · · ·			
	R89				
	R90	Locomotive instructions 6/39 to 2/48			
	R9I				
	R92	Boots Booklovers Library & W H Smith & Son Library			
	R93				
	R94				
	R95				
	R96	Shunting and internal transport 5/47 to 8/47			
R97					
	R98				
	R99				
83	RI00	Resumption of work 11.9.44 to 24.4.47			
	RIOI	General file during period of suspended work 9.5.41 to 26.8.46			
	DIA	Clocks (including time recording clock)			
	R103 R104				
	R104	Lifting tackle and chain			
	R106	Lifting tackle and chain			
	R107	Coal for firing locomotives 4.3.48 to 19.12.66 (3 files)			
	R108	Heating Economic Boiler No. 496 etc.			
R108/I		0			
84	R109	Opening Ceremony and visit by Railway Executive Visitors Book.			
		Also individual visitors 1.7.49 to 4.6.65			
	RII0				
	RIII	Private cars used on Railway Executive business			
	RII2	National Insurance Acts 1946			
	RII3	Fire protection			
	RII4				
	RII5	Suggestion			
	RII6	Articles for publication			
	RII7	Noise in factories			
1	1 DIIO	Loan of appliances			
	RII8	Loan of appliances			

85	RII9	Amsler equipment 4.1.56 to 10.6.63
03	R120	Setting of engines on the test bed 11/48
	R120	Setting of engines of the test bed 11/46
	R123	
	R124	
	R125	
	R126	Use of refreshment room by railway staff
	R127	Inter – regional boxing championships
	R128	Protection of racks and soleplates
	R129	
	R130	
	RI3I	Universal Machine Tool (Kitchen & Wade)
	R132	Tool grinder (No. 2 file only)
	R133	Air compressor
	R134*	Dragbox LNER BI 4-6-0
	R135	Protection in frosty weather
	R136	Drivers and firemen
	R137	
	R138	Stations re-naming
	R139*	2-10-0 "Austerity" locomotive No.WD 73788 8.2.49 to
	1(13)	21.2.51
	R140	Supply of industrial alcohol
	RI4I	Storage of chemicals
	R142	
		Additional drawbars and safety links
	R143*	Ex – LNER Class BI 4-6-0 locomotive
	R144	Storage of tools
	R145	Closing of stations
	R146	Material on delay
	R147	
	R148	
?	R149	
	R150	
	RI5I	
86	R152	Drawing Office equipment
	R153	LMS Sports Club
	R154	Stores catalogue numbers
	R155	Gardens
	R156	Standardization of rule book
	R157	Damping dashports
	R158	Smoothing damper at Vitry Test Plant (translations &
		correspondence 1946 – 1949)
	R158*	Ex-LNER Class D49 4-4-0 infinitely variable rotary cam valve
		gear
	R159	Control of Engagement (Amendment) Order 1948
	R160	Mileage and Examination records of engines
	RI6I	Labelling and loading of wagons
	R162*	Mechanical stoker – locomotive 4-5/49 (relates to SR MN 4-6-2)
	L/107	Trechanical stoker – locomotive 7-5/77 (relates to 5K Min 4-6-2)

	1			
	R163	Minutes of meetings with Railway Executive Officers 3/40 to 2/50		
		Meetings with Railway Executive Officers correspondence 4/4		
	R164	Procedure to be applied in connection with locomotives to be		
	KIOI	sent to the Locomotive Testing Station:		
	DICE			
	R165	11.4.49 to 24.9.56		
		9.10.56 to 24.8.59		
		Valve events for LM Class 5 5-6-0 locomotives 5/49		
		Safety procedures		
	R166	Crosby indicators		
	R167			
	R168			
	R169			
07	D 170	Details Association for Communication durantial Education		
87	R170	British Association for Commercial and Industrial Education		
		Renting of allotments		
	R172	Paper and Printing Department		
	R173	Arrangements to be made by Motive Power Dept for		
R174 Locomotive Testing Station, Rugby 4.1.57 to 6.5.63		Locomotive Testing Station, Rugby 4.1.57 to 6.5.63		
		Police reorganisation		
	R175	Preservation of records		
	R176			
	R177	Spare parts		
	R178	Visits to the Testing Station		
	R179	Selsyn drive		
	RI8I	Klaxon horn and electric bells for Test House		
	R182	Gears for Cambridge recorders		
	R183	Anti-corrosion protection for water cooler		
	R184	Telephone directories		
	R185	·		
		Dead weight pressure gauge testers		
	R186	Popular version of BTC Annual Report		
	R187	Electrical connections on Testing Plant		
	R 188 Filing system, technical data			
	R189 Consumption of electricity, gas and water			
	R 190	Fans on firing platform		
	RI9I	Roller units		
	R192	Calibration and testing gear, drawbar friction test rig		
	R193	2-10-0 "Austerity" locomotive no. WD 73788/BR 90764, 31.5.48		
	R194*	to 19.3.51		
		ER 1699 locomotive only (ex-NER 4-6-0 Counter – pressure		
	R195	locomotive 3.6.48 to 6.7.51		
		Ex-LMS Class 5 4-6-0 Caprotti valve gear 30.11.48 to 10.2.49		
	R196*	Tools		
		BBC programme "Down Your Way" 1951		
	R197	Ear defenders		
	R197 R198 R199	, -		

		T
88	R200	Theft of coal, coke, wood etc
	R201	Four weekly periods
	R202	Window cleaning
	R203	Compilation of Test Reports, method of stating point of compression 1/50
	R204	Conveyance of LMR workmen by omnibus companies
	R205	Institute of Transport Examinations
	R206	River pollution - discharge of oil from LTS drains
	R207	Closing of construction account
	R207	Western Region's Steam Flow Meter 2/50 to 1/55
	R209	Failure of brick arches of locomotives on test
	R210	Keys and locks
	R211	Rugby Further Education Committee Engineering Advisory
	11211	Committee
	R212	Locomotive diagrams
	R213	K S Telegage model 72
	R214	Pressure gauges
	R215	Authorisation of staff to move engines in steam
	R216	Training pupils at Rugby LTS
	R217	Labour difficulties on the railways
	R218	
	R219	Representation of the Railway Executive at local enquiries
00	D220	A
89	R220	Agreements with insurance companies and other corporations
		respecting "knock for knock" settlements Treatment of water
	R221	Oil sealing rings - dynamometer bearings
	R223	Design for new standard locomotives, dragboxes and footplates
	INZZS	6 – 7/50
	R224	Slipping locomotive wheels
	R225	Lectures etc. by members of the Testing Station staff
	R226	Economy campaign
	R227	Development of traffic, target scheme
	R228	
		BR Class 7 4-6-2 No. 70025, 25.1.51 to 8.6.53
	R230	
	R231	Disposal of unclaimed money found on railway property
Publication		Publication and distribution of Test Reports
		BR Class 5 4-6-0 (NO. 73008) 13.4.51 to 28.4.54
	R233*	Test fittings for locomotives 18.11.48 to 9.3.59
R234 Instruction book for BR Standard steam loc		Instruction book for BR Standard steam locomotives
		Henry Balfour & Co. Ltd. v. The Railway Executive
	R236	Bellows for back pressure valves outlets on dynamometers
	R 238	Tests with (original SR MN Class 4-6-2 31.10.51 to 16.9.55
		Recordings for "Home Flash" programme
		Burglary into the Administration Building Rugby LTS
		Use of wheeldrop at Rugby following derailment of LM 4-6-2
	R240	No. 46252 at Polesworth 19.11.52

		T	
	R241	Film, Rugby LTS	
	R242	Television broadcast from Rugby LTS 1953	
		The Mond Nickel Co. application to film at Rugby LTS	
	R243	Transport Policy	
	R244	Data, filming at Rugby LTS 1952	
	R245	Pathe Pictorial, filming at Rugby LTS 1952	
	R246	Drum speed indicator bearing housings	
	R247	Control panel	
	R248	Proposed tests with BR Class 7 4-6-2 No. 70025, 21.8.52 to	
	R249	7.4.54	
	R250	British Movietone film 1952	
	R251*	Roller unit, alignment indicator	
	Railway civil defence schemes		
R252 R253			
	R254		
90	R255	International Railway Congress, London 1954, visit to Rugby LTS	
	11233	BR Standard Class 5 4-6-0s, improvement of steaming 31.3.53	
	R256*	to 1.11.54	
	Access road and precincts R257 Feed water tanks		
	R257	Motors for force pump lubrication of dynamometer	
	R259	Rugby Engineering Society Jubilee, Sept. 24 – 26, 1953	
	R260		
		Locomotive coal supplies. Tests with mixture of Large Coal and	
	R261	Graded Coal from Yorkshire pits, 1953 – 1956	
	D2/2	Rugby LTS, external name sign	
	R262	Friction and adhesion – Adhesion Sub-Committee of Research	
	R263	Co-ordination Committee, 7.8.53 to 27.3.54	
	D27.4*	BR. Standard Class 9 2-10-0 locomotives fitted with standard	
	R264*		
	D245*	Ex-LMS Class 5 2-6-0 (Hughes/Fowler) fitted with Reidinger	
	R265* Rotary valve gear or Walschaerts valve gear, 17.9.53 to		
	27.10.58		
	D047	Steel and Railways (proposed film)	
R267 Proposed tests of LMR Class 8 4-6-2 15.9.54		•	
	R268*	Class 9 2-10-0 locomotive No. 92015, modification of regulator,	
	50.10 1	24.9.54 to 22.8.55	
	R269*	British Railway, increased productivity	
		English Electric Co. Gas Turbine Locomotive, 11.1.55 to	
	R270	13.12.61	
	R271*	, 0,	
		British Coal Utilisation Research Association, training of firement	
	R272		
	R273 Strike by Aslef members, 29.5.55 (and other strikes)		
	Tests with ex-LMS Class 6 (5X) "Jubilee" locomotive 10		
	R274	Tests with ex-LMS Class 7 Rebuilt "Royal Scot" 4-6-0	
	R275	locomotive 6.10.55 to 15.1.57	
	R276*	Drawbar stops on Test Plant	

	R277*	Ex-LMS Class 6 (5X) "Jubilee" 4-6-0, 2.5.56 to 3.1.58 LMS Hospital Fund			
	NZ//	Failure of Plant Brake, Sept. 1956			
	R278	British Transport Commission, correspondence.			
	R279*	Comparative tests of Rugby and Derby Farnborough indicators			
	R280	with Loco. No. 92050, 28.1.57 to 8.8.57			
	R281	Lemaitre blastpipe 1957			
	R282	Platform elevating gear			
	R283*	Superheat and cylinder performance (BR Class 5 4-6-0 No. 73031) 31.12.56 to 17.6.59			
	R284	Stores			
	R285	BR Class 9 2-10-0 Locomotives fitted with Berkley			
	R286*	(mechanical) stoker.			
	R287	Facts and figures about British Railways			
	R288*	Giesl Ejector 11.12.58 to 17.11.60			
		BBC visit, 1959			
	R289	Use of low grade fuel for steam locomotives, 1959 (Giesl			
	R290	Ejector)			
	R291*	Giesl Ejector, proposed application to BR Stet Class 5 4-6-0,			
	R292	17.7.59 to 1.9.59			
	R293	Filming of Giesl Ejector			
	R293*	Closing down of Testing Station "Care and Maintenance" 26.10.59			
	R294*	Locomotive No. 10800 (NBL 800 HP Bo-Bo DE, 1950)			
	R295	proposed tests at Rugby 4.3.60 to 19.4.60			
	R296				
	R297*				
91		Bound Volumes.			
I. Rugby Locomotive Testing Station Log Book 1948 – 1951		0,			
		2. Rugby Locomotive Testing Station Index of Reports			
		3. Rugby Locomotive Testing Station Record of Test			
	Runs 1948 – 1954				
		4. Locomotive Testing Plant Bulletins. Pennsylvania			
		Railroad (2 volumes) 1910 - 1919			

Rugby Locomotive Testing Station Test Reports

No.	Title and description	NRM Location
RI	Valve event trials with infinitely variable poppet valve gear. Loco No. 62764 Class D49/2 4-4-0 May-Aug. 1949	n/a
R2	Variation of lead trials with Walschaerts valve gear/ Loco No 45218 Class 5 4-6-0 Jan – May 1950	Test/LMS/16
R3	Blastpipe and chimney experiments. Loco No 44765 Class 5 4-6-0	Test/LMS/16
R4	Water Treatment Committee – Clean and Dirty Boiler Tests with LMR Class 5 Engine No 44862 January 1951	n/a
R5	Preliminary report on the tests with Eastern & North Eastern Region's B1 Class 4-6-0 Loco No 61353 No date, c. 1951	n/a
R6	Preliminary report on the tests with British Railways Standard Class 7 4-6-2 locomotive No. 70005 No date, c.1951	n/a
R7	Final report on the tests with Eastern & North eastern Region's Class B1 4-6-0 Locomotive No. 61353	Test/LNER/6
R8	Tests with large and graded coals. Feb. 1954	n/a
R9	Report on tests with BR Standard Class 9 2-10-0 locomotive No. 92015 with reduced regulator opening. Nov. 1954	n/a
RI0	Comparative tests with LMR Fowler Class 5 2-6-0 locomotives fitted with piston and poppet valves (with appendix) Jan 1957	Test/LMS/14
RII	Improvement of steaming of LMR Class 6 Jubilee 4-6-0 locomotives Oct. 1957	Test/LMS/19
RI2	Comparative trials of Grade 2B and Grade3B coals. Oct. 1957	n/a
RI3	Performance and efficiency tests of LMR "Duchess" Class 4-cylinder 4-6-2 express locomotive No. 46225 July 1958	Test/LMS/22
RI4	Not verified	n/a
RI5	Not verified	n/a
RI6	Preliminary performance and efficiency tests of the English Electric Company's gas turbine locomotive GT3 4-6-0 Feb. 1959	Test/GT/2
RI7	BR Class 9 2-10-0 locomotive fitted with Berkley mechanical stoker. Oct. 1959	Test/BR/9 ?
RI8	BR Standard Class 9 2-10-0 locomotive fitted with Giesl	n/a

Oblong Ejector, comparative tests. Sept. 1959	

Rugby Locomotive Testing Station: Information in the RC Bond Papers

- I. Folio containing special technical papers, including new dynamometer car and Mobile Testing Unit/Plant, 1936-1939.
- 2. Special Technical Memoranda
- 3. General Description of Rugby Plant, from "The Railway Gazette" 29 Oct. 1948.
- 4. Rugby LTS, Instructions for the conduct of Tests and the Presentation of results at the Locomotive Testing Station (20 April 1939)
- 5. Papers on Vitry Locomotive Testing Station.
- 6. Folio of dynamic effects of locomotives on straight track.
- 7. 1917 1918 paper for "The Railway Engineer" on locomotive draughting.
- 8. Memorandum on the Effect of Oscillating Forces Applied to a Stationary Test Plant by a Steam Locomotive in Motion.
- 9. Locomotive Testing Station, Rugby. Design, Supply and Erection of Locomotive Testing Plant, General Specification, 1st April 1938.
- Folder containing Rugby LTS Superintending Engineers Reports.
 March 1938: 26 Sept. 1938: 28 March 1939 24 July 1939
- Memorandum on the design of the Mobile Testing Plant, 23 Nov.
 1937